

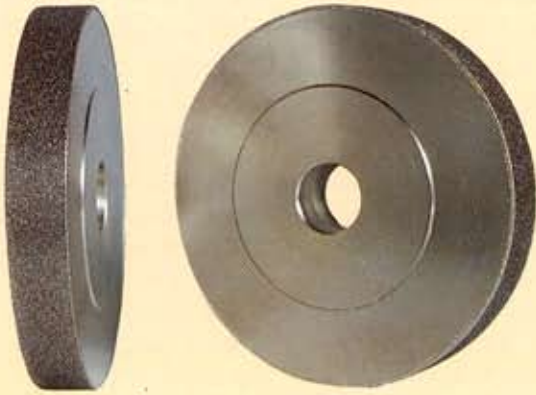


DIAMOND PLATING CO. PTY. LTD.

A.C.N. 004 982 496

14 SHEARSON CRESCENT MENTONE 3194, VICTORIA AUSTRALIA

TELEPHONE: (03) 9584 5566 FAX: (03) 9583 9339



DIAMOND or CBN (BORAZON) TOOLS

MANUFACTURED

TO YOUR SPECIFICATIONS - IN ANY SIZE OR SHAPE

....TO SOLVE ALL THOSE IMPOSSIBLE TECHNICAL PROBLEMS....

....WHERE EVERYTHING ELSE FAILS....

....OR IS SIMPLY NOT GOOD ENOUGH....

International standardization of grit sizes for diamond and cubic boron nitride

Sieve Grain Designations

Diamond FEPA-Standard		Cubic Boron Nitride FEPA-Standard		US-Standard ASTM-E-11-70 Diamond and Cubic Boron Nitride		Nominal Mesh width n, ISO R 565 1972 µm
FINE	COARSE	FINE	COARSE	FINE	COARSE	
D 1181	D 1182	B 1181	B 1182	16/ 18	16/20	1180/1000
D 1001		B 1001		18/ 20		1000/ 850
D 851	D 852	B 851	B 852	20/ 25	20/30	850/710
D 711		B 711		25/ 30		710/600
D 601	D 602	B 601	B 602	30/ 35	30/40	600/500
D 501		B 501		35/ 40		500/425
D 426	D 427	B 426	B 427	40/ 45	40/50	425/355
D 356		B 356		45/ 50		355/300
D 301		B 301		50/ 60		300/250
D 251	D 252	B 251	B 252	60/ 70		250/212
D 213		B 213		70/ 80	212/180	
D 181		B 181		80/100		180/150
D 151		B 151		100/120		150/125
D 126		B 126		120/140		125/106
D 107		B 107		140/170		106/ 90
D 91		B 91		170/200		90/ 75
D 76		B 76		200/230		75/ 63
D 64		B 64		230/270		63/ 53
D 54		B 54		270/325		53/ 45
D 46		B 46		325/400		45/ 38



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